



Module	m	18
Number of teeth	z	180
Addendum modification	x	+0.50
Pressure angle	a	20°
Accuracy grade	10-ISO 1328/97	



**Remark:**

1. Luoyang JCB Bearing Technology Co., Ltd is a technical Inc, specialize in designing and manufacturing slewing ring bearing, we can design and manufacture all kinds of slewing bearing according to client's requirement.

2. This drawing is reference for user, if you need formal drawing, please contact with us sales@jcb-bearing.com, the official drawing will be submitted after order confirmation.

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www.slewing-ring-bearings.com

1 Axial clearance: min , max ;

2 After assembled C side make mark :

and manufacture No.

09	Bolt		Steel 35-GB/T699
48	Seal		I-3 Oil-resisting rubber
26	second cage		Nylon 1010-HG2-869
06	cage		Nylon 1010-HG2-869
24	second ball		Steel GCr15-GB/T18254
04	ball		Steel GCr15-GB/T18254
02	outer ring		Steel 42CrMo-GB/T3077
21	second inner ring		Steel 42CrMo-GB/T3077
01	inner ring		Steel 42CrMo-GB/T3077

No.	Items	Qty	Material

81-50 2987/2-06940

**Series 850**

Weight (kg)

2288

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